



Pipe diameter tolerance and roundness tolerance to DIN EN 10296-1  
The article number refers to powder-coated version

Pipe	Ø 60		Ø 80		Ø 100		Ø 120		Ø 140	
Article-no.	11061060	-	11081060	-	12101060	-	12121060	13121060	12141060	-
Ø d	57	-	77	-	99	-	119	118	135	-
Ø D	72	-	92	-	115	-	135	136	151	-
L	55	-	55	-	55	-	55	55	55	-
S	1,5	-	1,5	-	2	-	2	3	2	-
weight in kg	0,14	-	0,15	-	0,35	-	0,40	0,55	0,45	-
Pipe	Ø 150		Ø 175		Ø 200		Ø 224		Ø 250	
Article-no.	12151060	13151060	12171060	13171060	12201060	13201060	12221060	-	12251060	13251060
Ø d	149	148	174	173	199	198	219	-	249	248
Ø D	165	166	190	191	215	216	235	-	265	266
L	55	55	55	55	55	55	55	-	55	55
S	2	3	2	3	2	3	2	-	2	3
weight in kg	0,45	0,70	0,55	0,80	0,60	0,90	0,70	-	0,75	1,15
Pipe	Ø 280		Ø 300		Ø 315		Ø 350		Ø 400	
Article-no.	12281060	-	12301060	13301060	12311060	-	12351060	13351060	12401060	13401060
Ø d	276	-	299	298	311	-	349	348	398	396
Ø D	292	-	315	316	327	-	365	366	414	414
L	55	-	55	55	55	-	55	55	55	55
S	2	-	2	3	2	-	2	3	2	3
weight in kg	0,85	-	0,90	1,40	0,95	-	1,05	1,60	1,15	1,85
Pipe	Ø 450		Ø 500		Ø 560		Ø 630		Ø	
Article-no.	12451060	13451060	12501060	13501060	12561060	13561060	12631060	13631060	-	-
Ø d	448	446	498	496	558	556	628	626	-	-
Ø D	464	464	514	514	574	574	644	644	-	-
L	55	55	55	55	55	55	55	55	-	-
S	2	3	2	3	2	3	2	3	-	-
weight in kg	1,40	2,05	1,55	2,30	1,70	2,55	1,90	2,86	-	-

Denomination:

**Welding ends**

Date: 05/14

Datasheet-no. 3/3

Rev. 1